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Volvo stopped making the MD2B in 1975. Two cylinders, raw water cooled, with the Volvo hand crank and compression release levers and a 200 lb. flywheel, the engine seems to be one that can run for a very long time. My particular installation uses fabricated steel engine mounts that bolt to four of the keel bolts. The standard belt driven ...

### Second Sojourn's Engine, the Volvo MD2B Diesel

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